

This report is both a reflection and an invitation. A reflection of how far we have come since 2006 and an invitation to all who read it - partners, clients, communities, and consumers - to join us in building a blueprint that should have existed from the very beginning.



Since 2006
Her Enduring Right to Shea
18 Years Later
Our Journey, Our Proof, Our

Invitation







#### HIGHLIGHTS

- Eco-Friendly Butter Processing Centers
- Eco-Friendly Post Harvest Nut Centers
- Climate Resilient Dryers
- Motorkings For Transport
- Warehouses

#### BSR-FINANCIAL LITERACY

### YOUTH IN SHEA LOOKING FORWARD

#### SCOPE OF THIS REPORT

Our operations between January 2023 and December 2024, focused on our testing out community led infrastructure and innovations for making the shea value chain greener and more resilient: across Ghana, Mali, and Côte d'Ivoire. It reflects how we strengthened women's cooperatives, expanded their production capacity, and introduced eco-friendly solutions to reduce physical and environmental impact. It also captures our work to create jobs, train women in financial literacy, and restore degraded parklands. Beyond operations, the report provides a clear account of how we continue to combine trade with impact, ensuring that growth is not only measured in output, but also in ownership at source, protection of ecosystems, and resilience of the communities who sustain this chain.



## POSITIONING RURAL WOMEN AS ACTIVE STAKEHOLDERS

When Savannah Fruits Company began in 2006, we set out with a conviction that was as clear as it was uncompromising: business and impact must co-exist. We could not afford to replicate what the industry had normalized, that is, layers of middlemen, opacity at the first mile, and communities treated as labor pools with little voice in the value they sustained.

It would have been ironic - even dangerous - to claim to value shea as a commodity while disregarding the very people who had preserved its trees, protected its biodiversity, and passed down its uses for centuries before modern studies proved its importance to food systems.

#### HER ENDURING RIGHT TO SHEA

We started by going directly to women at source, launching a sourcing model built to ensure that shea remains in the hands of the women who have safeguarded it for centuries. When we launched, the approach was considered unconventional, even impractical. Communities had little governance, few organized cooperatives, almost no infrastructure, and no digital tools.

Everything about the context suggested it could not work. So we began by sitting with women, understanding their existing systems and realities , and investing in the formalization of cooperatives where none had existed. We channelled resources into basic infrastructure, into training, and into building trust at the first mile.

## **SINCE 2006**

From manual tracking led by local teams, to premium payments and reinvestment programs that returned value directly to source. Over time, what was viewed as an experiment became the architecture of resilience: a model that placed women not at the margins, but at the center of our trade.

For us, If our approach was to be successful, it had to begin with HER - with her knowledge, her dignity, and her ownership. Nearly two decades later, this model continues to define our work, proving that sustainability is not built in boardrooms or export warehouses, but at the source, with the women who are the access point.

#### BUILT TO LAST - 18 YEARS LATER

Today, we work directly with more than 48,000 women in rural communities across the shea belt. We have invested continued to expand our investments in community-led projects, from post-harvest infrastructure to cooperative support and development , as well as environmental restoration programs. We are proud to have expanded into three additional natural value chains across four countries, while holding fast , with great success to the same foundation: people and communities remain at the heart of every decision.



Our impact this year captures a simple truth: modernization and business growth does not have to take away. Done right, it protects originality, builds resilience, and connects rural communities to global markets on their own terms.

#### Our Journey, Our Proof, Our Invitation

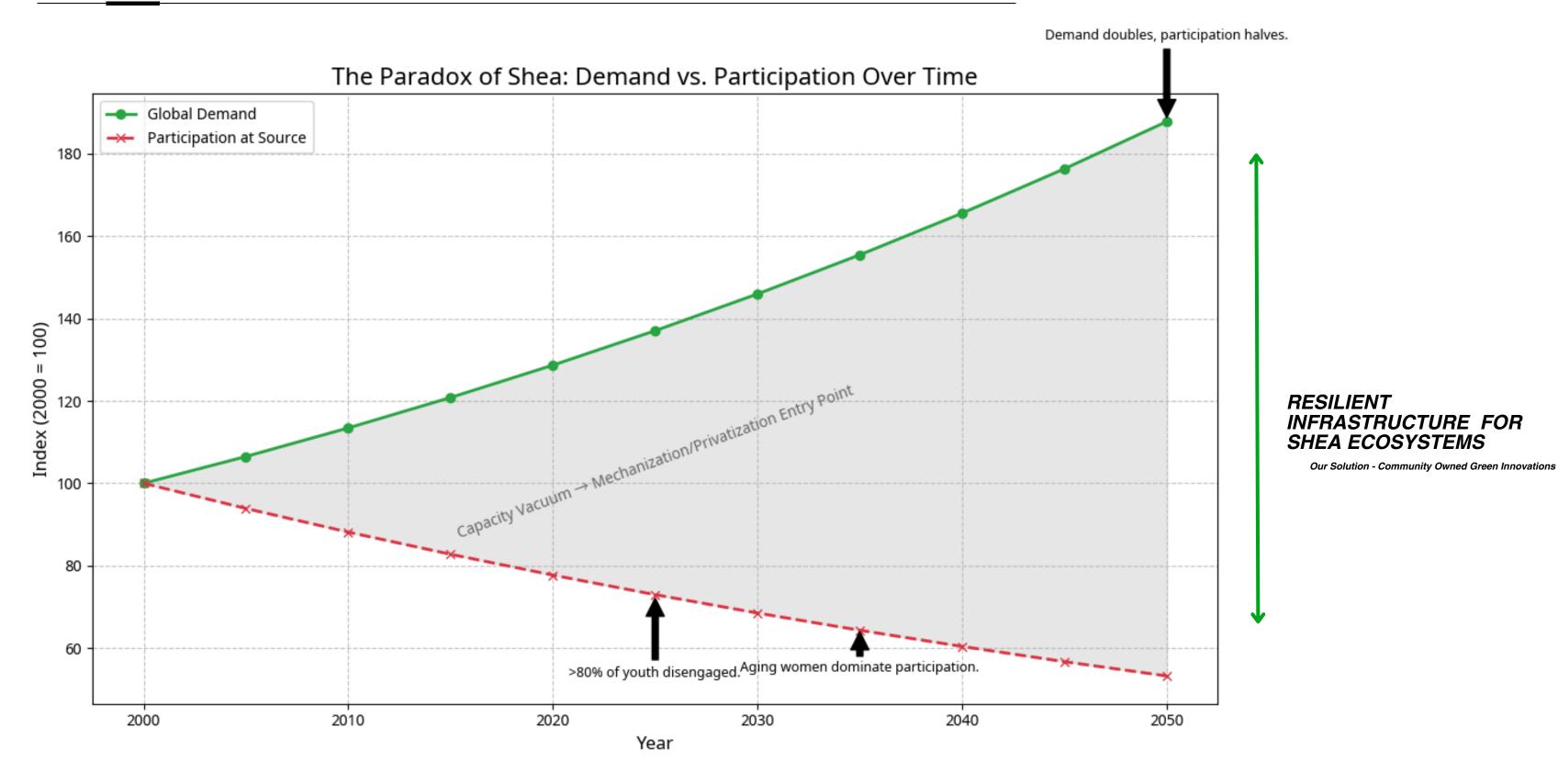
The season, 2023–2024, has been one that brought together everything we have learned and everything we know must endure. This year has proved again that the future of shea is only possible when we commit to redistributing power across the chain, investing in sustainable infrastructure, and protecting its future at every level. In that vision, we all win - from women in the fields, to youth across the belt, to us as a company, and to the consumer holding the product in their hands.

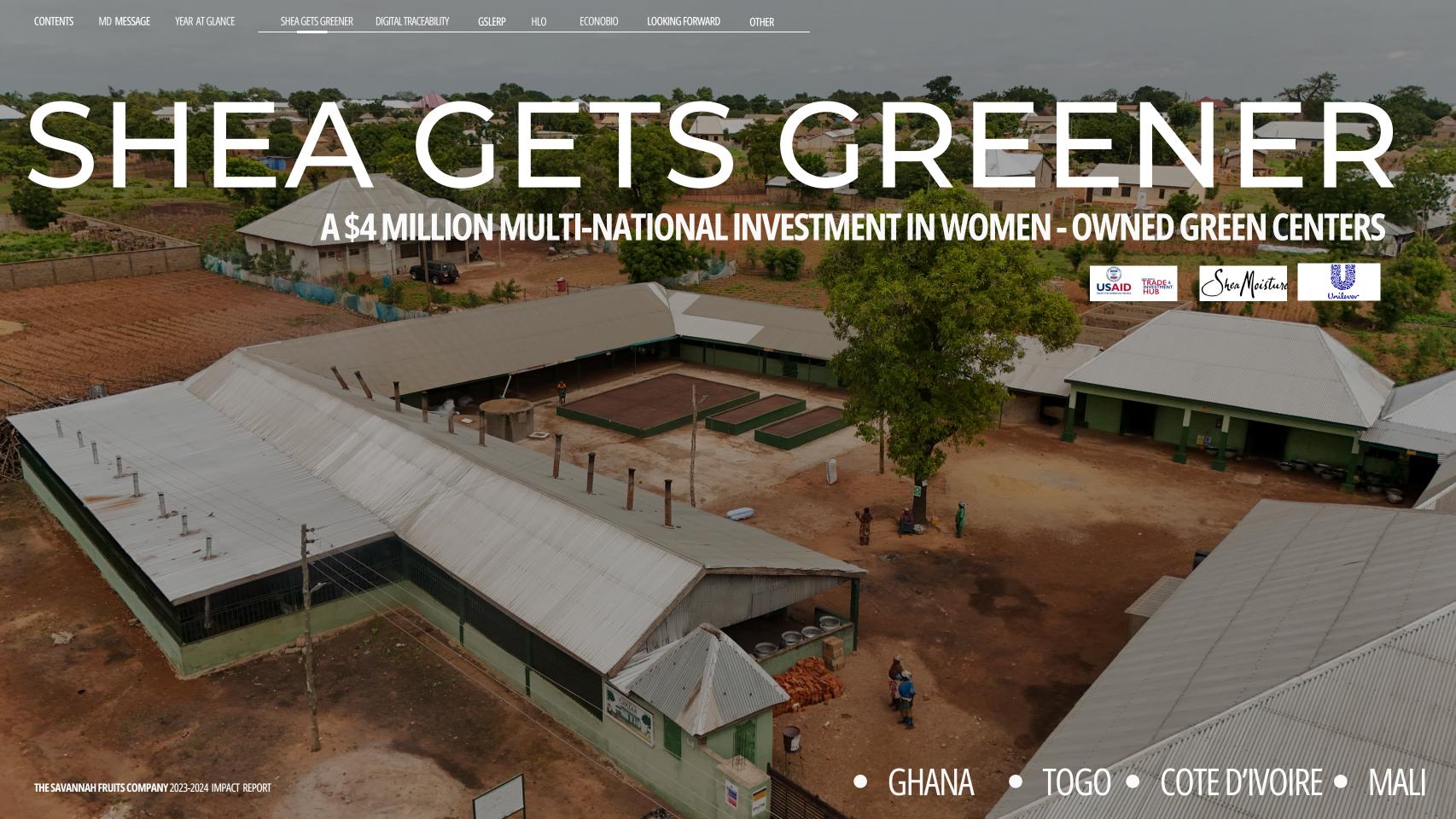
As we look back on nearly two decades, I am reminded that growth gives scale, reach, and resources. But what sustains it is its purpose. At The Savannah Fruits Company, that purpose has always been protection: protection of women's agency, of community dignity, and of landscapes that sustain life.

This report is both a reflection and an invitation. A reflection of how far we have come since 2006. And an invitation to all who read it - partners, clients, communities, and consumers to join us in building a blueprint that should have existed from the very beginning. One where transparency is non-negotiable, where impact is inseparable from business, and where value is not just extracted but shared, extended, and still protected at source.









#### **16 ECO-FRIENDLY BUTTER PROCESSING CENTERS**

Across Ghana, Mali, and Côte d'Ivoire, we constructed 16 modern butter processing centers, formalizing what was once fragmented, often home-based production into cooperative-owned facilities. Women were organized into registered cooperative communities, giving them collective ownership and governance of the centers, along with systems and training for financial management, operations and accountability. This shift meant they could not only produce more butter at less strain but in facilities that enabled environmental protection, traceability, and a stronger leverage to meet international certification standards that unlock access to the premium markets..

Before implementation, one of the pressing problem at this stage was the scale of firewood consumption for fuel: each kilogram of butter consumed 0.6 kg of firewood and released nearly 0.5 kg of  $CO_2$ , alongside hours of heavy manual labor that carried significant health risks. The new centers directly responded to these baseline findings, introducing green solutions such as briquettes made from shea waste instead of firewood, cutting fuel use by 90% and emissions by 80%, while mechanized equipment replaced hand-kneading and crushing, making production faster, safer, and more consistent.



Improved roasters cut firewood use by 90% and reduced CO<sub>2</sub> emissions by ~80% compared to traditional open-fire methods

## ESTABLISHED NEW COOPERATIVES IN MALL COTE D'IVOIRE GHANA

110 IMPROVED ROASTERS
24 IMPROVED CRUSHERS & MILLERS

**16 KNEADERS** 





#### SHEA CAKE: CLOSING THE LOOP IN SHEA

When kernels are pressed into butter, the solid by-product left behind is known as shea cake. For years, this material was treated as waste: often discarded. Through our research into its potential, including its ability to reduce smoke emissions when used as fuel, we introduced Shea Cake Storage Pits to safely collect and prepare, and store this by-product for reuse across the value chain

By repurposing shea cake as fuel, we significantly reduce the need for firewood, cutting pressure on forests and lowering greenhouse gas emissions. In several cooperatives, women now substitute firewood with shea cake during roasting, lowering their costs while improving sustainability. Beyond fuel, shea cake also proves valuable as a soil amendment in farming and as a raw material for soap and industrial applications, extending its usefulness across sectors.





BUILD SOCIAL BONDS THROUGH COLLECTIVE PROCESSING

PRIORITIZES WOMEN'S HEALTH & WELLBEING

2,467 tons of shea cake recycled as fuel, directly substituting firewood and reducing deforestation pressure

## **36 ECO FRIENDLY-POST HARVEST NUT CENTERS**

Nut processing has always been the most demanding and least visible stage of the shea value chain : the point where women walk long distances, carry heavy loads, and process kernels before ever being paid. This often falling into debt cycles or forced to sell early at unfavorable prices. With Shea Gets Greener, we became the first to transform this entry point of the chain into a greener, fairer system, piloting eco-friendly nut postharvest centers that pay women for both nuts and processing, ensure year-round income, and replace the exhausting treks with cooperative-managed transport. Inside these centers, improved stoves and climate-resilient dryers promote efficiency and reduces emissions, while modern storage facilities give women the ability to hold nuts and sell on their own terms. For the first time, nut processing is no longer a source of strain and vulnerability, but a structured, climate-smart foundation that women own through cooperatives. Delivering income security, healthier working conditions, and sustainability at the very beginning of the shea chain.



## 172 IMPROVED

**BOILING STOVES** 

## 48 CLIMATE RESILIENT DRYERS

## INTEGRATED RAINWATER COLLECTION SYSTEMS

Rainwater is collected, filtered, and stored in onsite tanks, providing easy access to clean water for shea processing while reducing the strain on community water resources



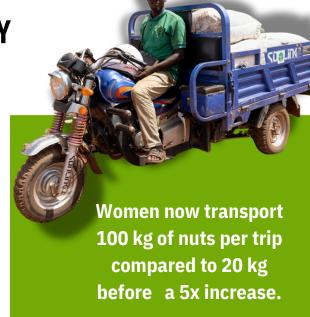
## 20 MOTORKINGS - PUTTING WOMEN'S SAFETY FIRST, WHILE ELIMINATING HEAVY LOADS

Previously, women walked for miles with heavy loads on their backs, often along remote and unsafe routes to nut collection farms. We piloted the use of motorking by giving each of the 18 cooperatives 2. This allows the women to travel in groups: providing both safety in numbers and a dramatic increase in capacity. Each trip can now carry five times more volume, meaning fewer journeys, less strain, and more time available for other activities.

#### MEETING INTERNATIONAL STANDARDS OF QUALITY

The nut centers position women and their cooperatives to compete on a global stage. With centralized steaming, drying, and storage, nuts are now processed in clean, controlled environments that reduce contamination, standardize quality, and deliver full traceability. This shift ensures that production meets the strict international standards demanded by global buyers, from food safety to organic certification enabling women to also benefit from the premiums that it offers. No longer limited by fragmented household processing, women's cooperatives can now present their product with confidence in its consistency and credibility, unlocking access to higher-value markets and securing stronger returns for their work.







They no longer walk long distances - sometimes over 60 minutes each way to collect nuts.

Dedicated storage reduces the possibility of post-harvest losses from spoilage, pests, or contamination.





and more control over their income.

### 1,875 women trained across 12 organic shea cooperatives in our network

#### A 5 PART TRAINING MODEL

The Financial Resilience in Shea program was built around five core training models designed to respond to the realities of women in Shea communities. These included: goal setting and household planning, which helped women move from reactive to intentional financial decisions; budgeting and record keeping, which introduced simple tools for tracking income and expenses; savings and group savings culture, which strengthened collective safety nets and reduced dependence on exploitative loans; access to formal banking and financial services, which connected women to rural banks, mobile money, and credit unions for safer transactions; and income diversification, which encouraged households to explore alternative livelihoods beyond shea. Together, these models provided a practical pathway out of seasonal debt cycles, equipping women not only to earn more but to manage, save, and grow their income in ways that benefit both families and cooperatives.

#### AT SFC, OUR WORK BEGINS WITH INTRODUCTION, BUT RESILIENCE **BEGINS WHEN COMMUNITIES MAKE IT THEIR OWN**

To ensure financial literacy training was not just delivered but absorbed, we intentionally introduced a rotation and training structure built on peer-led systems. Each Field Officer oversaw five communities, appointing at least four Community Training Coordinators (CTCs) in each to act as peer educators. Training modules circulated on a rolling basis — one community received Module 1 while another moved on to Module 2, with CTCs leading peer-to-peer sessions in between officer visits. This approach ensured that women revisited the content multiple times, practiced it with their peers, and built confidence through repetition. The impact was twofold: first, it created ownership at the community level, where women became teachers as well as learners; and second, it stretched resources efficiently, allowing SFC to scale high-quality training across 12 cooperatives without compromising depth.





ENTS MD MESSAGE YEAR AT GLA

YEAR AT GLANCE SHEA GETS

DIGITAL TRACEA

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## INCOME BEYOND SHEA - ELIMINATING POVERTY AND DEBT CYCLES



#### SHEKEEPER - ALTERNATIVE INCOME STREAM FOR OUR COOPERATIVES



Building resilient infrastructure goes beyond solutions in shea alone — it extends to creating opportunities beyond shea, so women are not limited to a single income stream or forced into reactive strategies during lean seasons. This principle has been central to our financial literacy trainings, where we taught that while budgeting and savings are vital, long-term resilience depends on diversifying income sources. After highlighting the impact of these skills at the individual level, it was time to demonstrate what diversification could look like collectively, through cooperatives and to inform individual implementation as well. That opportunity came through the SheKeeper Project, in partnership with USAID Trade Hub and A Rocha Ghana. In 2023, five cooperatives were trained in sustainable beekeeping and provided with hives and tools. **The first season produced 902.5 kilograms of wax and honeycomb for** sale, generating income precisely during the lean months when shea earnings disappear. For the women, this was more than additional income it was proof that resilience, when built beyond shea, can break debt cycles, strengthen household finances, and secure stability across the year.

## POSITIONING WOMEN COOPERATIVES AS ACTICE STAKHOLDERS THAN PASSIVE BENEFICIARIES

Gour project with BSR and ELCCF exposed financial resilience as a vital component for achieving this goal, as it builds the confidence of women at source to negotiate without desperation, free from the influence of debt cycles and constant financial burden. Our objective is continue and enhance the impact of this training to further reinforce our commitment to building ethical sourcing relationships."

SUSTAINABILITY DEPARTMENT







MD MESSAGE YEAR AT GLANCE SHEA GETS GREENER DIGITAL TRACEABILITY GSLERP HLO ECONOBIO LOOKING FORWARD OTHE

OUR DIGITAL TRACEABILITY SYSTEM

CONTEN

Navrongo-Chiana Collection
Area: Kolemgu
Amodalga, Ghana
SFC purchases Certified Organic shea
nuts from Farmers and Collectors
across 35 collection sites.

Over the last few years, we have invested in research, systems, and tools to close the gap between consumers and the source of shea. Our goal has been simple: to make it possible for every consumer, no matter where they are in the world, to engage with the supply chain with the proximity of an insider and the objectivity of an outsider to not only build confidence, but also inform on how we can make it even better. Today, with the click of a button, you can trace every product from the farm, to the woman cooperative who produced it, all the way to the shelf.

**Journey** About Sustainability



#### **Collection Areas**

Estée Lauder's sourcing partner, Savannah Fruits Company (SFC), purchases Certified Organic shea nuts from Farmers and Collectors across 35 collection sites.



#### **Kpalbe Cooperative**

Kernels are dried and sorted for processing

Coop Name: Kpalbe Timtooni Sheanuts Pickers Coop

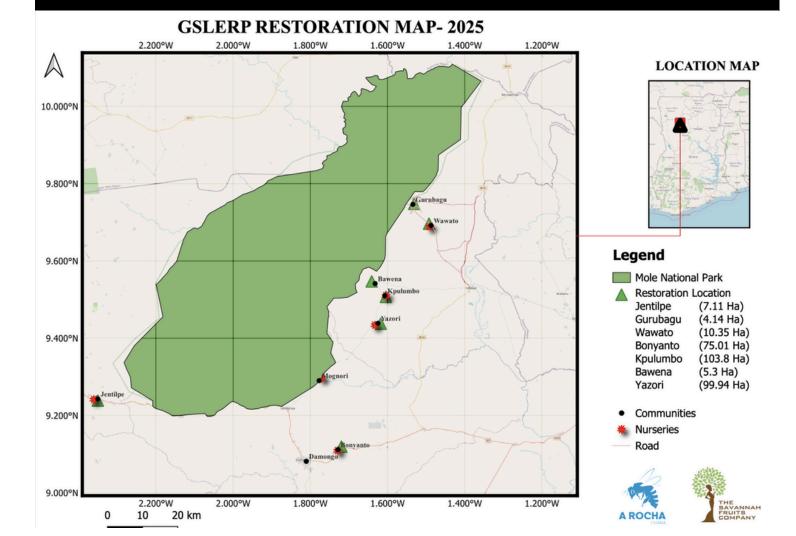
Year Founded: 2012

Pagistared in 2020



### Ghana Shea Landscape Emission Reduction Project (GSLERP) BY A ROCHA

When most people think of shea, they think only of butter, oil, food, and cosmetics. But the shea tree is much more than an ingredient - it is a pillar of food security, biodiversity, and rural economies across the 21-country shea belt, home to more than 16 million women collectors and processors. Beyond the global market, shea trees provide food, fodder, and income, forming a safety net for some of the most climate-vulnerable communities in West Africa. Each year, however, an estimated 8 million shea trees are cut down for fuelwood, land clearing, and charcoal production. This widespread deforestation, combined with a lack of innovation in the sector, is reducing nut yields, which in turn reduces incomes for the women and communities who depend on shea. Without urgent intervention, the mounting pressure on the shea risks undermining both ecosystems and livelihoods across the belt.









The Ghana Shea Landscape Emission Reductions Project (GSLERP) is a large-scale conservation and climate initiative designed to protect shea parklands, restore degraded lands, and reduce greenhouse gas emissions across northern Ghana. It is part of Ghana's wider commitment to climate action under the REDD+ framework (Reducing Emissions from Deforestation and Forest Degradation), which links forest conservation directly to climate finance and sustainable development.

#### GSLERP focuses on:

- Restoring degraded shea parklands through nurseries, seed planting, and assisted natural regeneration.
- Reducing deforestation and emissions by promoting alternative fuels (like recycled shea cake) and efficient processing technologies.
- Conserving biodiversity in fragile savannah ecosystems where shea trees play a central role in maintaining food systems and habitats.
- Improving rural livelihoods by creating jobs in restoration, training communities in sustainable land management, and securing more reliable nut yields for women producers.

Climate Resilient Warehouses Constructed

138,929 Shea Seedlings raised and planted

Non-shea seedlings raised and planted

Community Nurseries

## HLO – Henry Lamotte Green Roaster Project

Traditional shea roasting in northern Ghana has always been one of the most difficult and polluting steps in production. Women stand for hours over open fires, exposed to heavy smoke, consuming large amounts of firewood, and producing uneven results that can affect the quality of butter for export. The problem was never invisible; it was clear in every cooperative we worked with. The real challenge was finding a solution that matched the context: technology that reduced emissions and strain without being too complex, or disconnected from realities at source.

The result was the installation of four new-generation roasters and a motor at the Jakpahi cooperative. Traditionally, roasting shea kernels meant hours of standing over open fires, consuming large amounts of firewood, and inhaling thick smoke that damaged health while producing uneven batches. The new Burn Design Lab roasters change that reality. They reduce firewood use by up to 90%, cut harmful smoke emissions (PM<sub>2.5</sub>) by about 70%, and deliver more than double the thermal efficiency of traditional rotating roasters. What once took hours can now be completed in a fraction of the time, with roasts that are cleaner, more uniform, and consistently export-grade. For women processors, this means no more standing in smoke-filled huts and far less physical strain; for the cooperative, it means higher throughput, lower fuel costs, and a stronger, more reliable position in the supply chain.



90% REDUCTION IN FIREWOOOD CONSUMPTION



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#### Econobio II Project – Jomoro Coconut Center Launch

In 2024, we completed and launched the Jomoro Community-Managed Virgin Organic Coconut Oil Processing Center in Edobo, Western Ghana. With the capacity to process 192,000 coconuts per month and produce 100 metric tons of organic oil annually, this facility anchors a new economic opportunity in the Western Region: one where value creation stays in communities, and every coconut harvested strengthens both livelihoods and conservation.

The center is embedded in the Ankasa-Tano CREMA (Community Resource Management Area), which unites 12 local communities around a shared vision: protecting the Ankasa-Tano forest and its endangered species - including the critically threatened Roloway monkey - while promoting sustainable development. CREMAs are unique in Ghana because they give communities legal recognition to manage natural resources collectively. For families in Jomoro, this means that the same communities producing coconut oil are also the ones patrolling forests, planting trees, and defending their biodiversity. Their economies and their ecosystems are bound together.

This project makes that link visible and financial. For every coconut processed at the center, SFC pays 5 pesewas into a Conservation Fund managed by the CREMA. That fund now supports forest patrols, reforestation, camera trapping, and biodiversity monitoring, ensuring that the trade of coconuts directly finances conservation. The €112,000 construction, financed by the Sofi Tucker Foundation with AFD support, provided not just warehouses, processing units, and packaging facilities, but also offices, conference rooms, water supply, and sanitation for the workers, reinforcing dignity and stability at the workplace.

For the communities, the impact is immediate: women and youth now have reliable jobs year-round, cooperative members see predictable incomes, and the CREMA has resources to scale its conservation work.



When communities lead, conservation is not a cost, it becomes the engine that sustains livelihoods and opens global markets

our vision to expand innovations tested in shea into more communities across the continent: community-managed infrastructure, cooperative ownership, conservation-linked value chains, and verified sustainability that global buyers can trust. In a world where demand for natural products is rising, we are showing that African communities do not have to lose their resources to participate they can lead, protect, and benefit from them while shaping the story told on the global stage.

THE SAVANNAH FRUITS COMPANY 2023-2024 IMPACT REPORT



We need to continue our work with communities at source so they are not left behind tomorrow, but fully prepared to own, lead, and benefit from the future of the shea industry — ensuring it does not follow other commodities that have been stripped from their custodians and pushed to the brink of extinction

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# THANKYOU

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